



INSTALLATION FOR BDL BALL BEARING LOCK UP CLUTCH BPP100-500-700



BPP-100 BDL pressure plate with 32 -3/8" chromium steel ball bearings and special adjustment screw and nut.



Place BDL diaphragm over ball bearings on pressure plate.



Place BDL retainer over diaphragm and insert shoulder bolts.



Holding assembly with pressure against the diaphragm so that the ball bearings are secured, place assembly on to clutch basket.



While firmly holding assembly on clutch basket, locate holes in the clutch hub and screw the shoulder bolts in.



Tighten shoulder bolts down to approx. 16-18 foot pounds with the use of blue thread locker.



BPP-700 Lock up for Primo belt drives 1990-2007. Pressure plate with 42-5/16" chromium steel ball bearings.



Place BDL diaphragm over ball bearings then use Primo retainer, adjustment screw and bolts and install assembly onto Primo clutch basket using procedure outlined above. Re-adjust clutch per Primo instructions.



BPP-500 Lock up for HD 1998-2007 BDL pressure plate with 45- 5/16" chromium steel ball bearings. Install with stock HD diaphragm, retainer and bolts and install as per HD manual. Re-adjust clutch as per HD manual.